

3			2					1				
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS			RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
			TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±12	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227												
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS IS 1/32 (PT-I) (MEDIUM)										QUALITY OF WELD. JOINTS REF. RD. 230 MEDIUM		
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. IS. 1012.C										STATUS:		
WELDING SHALL BE CARRIED OUT AS PER IS. 9595-96												